



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D412-705-015**Job Sheet 195138****Part No:** D412-705-015**Job Qty:** 1 pcs**Part Name:** Drive Shaft Tunnel Modification**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/14/19**Job Tracking No:** RA619**Due Date:** 5/21/19**Created By:** Jennifer Renwick**Type:** Return**Description:**

Note: DWG REV A SHEET 19 IPP Rev:B Removed Manufacturing 06-10-03 JLM IPP Rev:C ECN 1052 07-11-05 DD
verified by:EC IPP Rev:D ECN 12-670 12.11.07 DD Verified by:JLM IPP REV:E 16.10.05 NOW @ CHG006 DD
VERF:JFS

Ship Via:**Bill of Materials**

Return to stock

* Make sure ~~to~~ add orig. SN to Plex
after container start-up. → S127377

S182275

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Rework - 1 - Startup Returns	1 pcs		5/21/19	0.00	0.00	QC 6 - 40 - S		 DAS 61 9-80
							QC 6 - 61 - S		
							QC 6 - 68 - S		
							QC 6 - 9 - S		
130	Packaging 3-1 - Stock - B4B	1 pcs		5/21/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	1 pcs		5/21/19	0.00	0.00	DC - 1 - B4B		 DAS 21 9-80
							DC - 2 - B4B		
140	QC 21 - FG	1 pcs		5/21/19	0.00	0.00	QC 21 - FG - 21		 DAS 21 9-80
							QC 21 - FG - 70		
							QC 21 - SA - 53		
Part Op 130 - (Identify as per dwg & Stock Location: _____) Descriptions: 135 - (Document Control) 140 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Part / Item	Component Name	Quantity	Operation	Container					
D412-705-015	Drive Shaft Tunnel Modification	1 pcs (1 ea)	100-Rework - 1 - Startup Returns	S160293					
Job Allocations									
Operation	Component Part	Required	Inventory	Allocated					
100-Rework - 1 - Startup Returns	D412-705-015	1	1	1					
Allocated Container Detail									
Qty	Container No	Location	Init						
1	S160293	conditional release							

Part Specifications

Specifications could not be found.

Plex 5/14/19 3:29 PM Dart.Renwick.Jennifer



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D412-705-015
Job Sheet 193703



Part No: D412-705-015

Job Qty: 1 pcs

Part Name: Drive Shaft Tunnel Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/22/19

Job Tracking No:

Due Date: 4/29/19

Created By: Jennifer Renwick

Type: Return

Description:

RA619

Note: DWG REV A SHEET 19 IPP Rev:B Removed Manufacturing 06-10-03 JLM IPP Rev:C ECN 1052 07-11-05 DD verified by:EC IPP Rev:D ECN 12-670 12.11.07 DD Verified by:JLM IPP REV:E 16.10.05 NOW @ CHG006 DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/29/19	4/29/19	0.00	0.00	Packaging 1 - 1		JL
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs	4/29/19	4/29/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		

Plex 4/22/19 7:40 AM Dart.Renwick.Jennife

				QC 4 - 46	
				QC 4 - 68	
130	Packaging 3-1 - Stock - B4B	1 pcs	4/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
135	DC - 1 - B4B	1 pcs	4/29/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
140	QC 21 - FG	1 pcs	4/29/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53
Part Op 110 - (Pick Kit) Descriptions: 120 - (QC4- 100% Inspect kits for completeness) 130 - (Identify as per dwg & Stock Location: _____) 135 - (Document Control) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D412-705-015	Drive Shaft Tunnel Modification	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	S160293	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Packaging 1 - Pick Kit	D412-705-015	1	1	1	
Allocated Container Detail					
Qty	Container No	Location	Init		
1	S160293	conditional release	_____		
Part Specifications					
Specifications could not be found.					

Plex 4/22/19 7:40 AM Dart.Renwick.Jennifer

Inspection Sheet Complete RA619

Customer QA Ref #

0

Part Number	Original Batch / Serial # / Ctrl #	Original Revision #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Original Container #	New (Receiving) Serial #	New Job #	Work order instructions
D412-705-015	S127377		1	☒ Yes	☒ Yes	☐ Yes	☒ Yes	STOCK		S160293 5160293		Kit complete with no damage and not opened by customer. Still in original package. Stock with new batch number at CHG 006. Add new labels and paper work.
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					
0			0	☐ Yes	☐ Yes	☐ Yes	☐ Yes					

QC Approval: AT _____

Date: 9-Apr-19 _____

Special Return/Rework Instructions:

Job 193703